

**MES系統與ERP系統資料對接協定說明**

**接口URL定義**

測試介面URL:

**http://oa.zksoft.net:8083/MESService.asmx?op=WrMesData**

## 1.料件基本資料

**1.1 新增(更新)料件基本資料**

請求參數說明:

|  |  |  |
| --- | --- | --- |
| **參數** | **資料類型** | **說明** |
| Option | varchar(50) | 操作標識AddPart |
| PartNo | varchar(100) | 料件編號,不可為空；料件已存在則更新 |
| PartName | varchar(200) | 料件名稱,不可為空 |
| Spec | varchar(200) | 規格,可為空 |
| GroupCode | varchar(10) | 主分群碼,可為空 |
| Units | varchar(5) | 單位,可為空 |
| GroupCode2 | varchar(10) | 料件類型分群碼,不可為空 |
| FmbPartNo | varchar(100) | FB對應的MB料號 |

請求參數格式:**JSON**

請求參數示例:

|  |
| --- |
| {"Option":"AddPart","PartNo":"ZNO01","PartName":"氧化鋅01","Spec":"","GroupCode":"","Units":"","GroupCode2":".CARBON","FmbPartNo":""} |

成功返回結果:

|  |
| --- |
| {"Result":"Y","Msg":"OK"} |

失敗返回結果示例:

|  |
| --- |
| {"Result":"N","Msg":"原料編號不可為空"} |

### 1.2 刪除料件基本資料

請求參數說明:

|  |  |  |
| --- | --- | --- |
| **參數** | **資料類型** | **說明** |
| Option | varchar(50) | 操作標識DelPart |
| PartNo | varchar(100) | 料件編號,不可為空 |

請求參數格式:**JSON**

請求參數示例:

|  |
| --- |
| {"Option":"DelPart","PartNo":"ZNO01"} |

成功返回結果:

|  |
| --- |
| {"Result":"Y","Msg":"OK"} |

失敗返回結果示例:

|  |
| --- |
| {"Result":"N","Msg":"料件編號不存在"} |

## 2.工單資料

### 2.1 **新增(更新)工單資料**

請求參數說明:

|  |  |  |
| --- | --- | --- |
| **參數** | **資料類型** | **說明** |
| Option | varchar(50) | 操作標識AddWorkOrder |
| WorkOrderNo | varchar(100) | 工單編號,不可為空;工單已存在則更新(只能更新未生產的工單) |
| OrderType | varchar(10) | 工單形態,不可為空,FB/MB |
| FormDate | varchar(10) | 開工日期,不可為空,YYYY/MM/DD如: 2019-04-22 |
| ProductNo | varchar(100) | 產品編號,不可為空;在料件基本資料中必須存在 |
| OrderWeight | decimal(18,4) | 生產數量,不可為空;單位kg |
| OrderNo | varchar(100) | 訂單編號,可為空 |
| ItemNo | int | 訂單項次,可為空 |
| CusNo | varchar(50) | 客戶編號,可為空 |
| CusName | varchar(100) | 客戶名稱,可為空 |
| Remark | varchar(255) | 備註,可為空 |
| ParentOrderNo | varchar(100) | 母工單號,可為空;只有工單形態為MB的工單才會有母工單號 |
| FQC | varchar(2) | FQC否 (Y/N),不可為空 |

請求參數格式:**JSON**

請求參數示例:

|  |
| --- |
| {"Option":"AddWorkOrder","WorkOrderNo":"WON00001","OrderType":"MB","FormDate":"2021/07/08","ProductNo":"PMB001","OrderWeight":1000,"OrderNo":"","ItemNo":1,"CusNo":"","CusName":"","Remark":"","ParentOrderNo":"","FQC":"Y",} |

成功返回結果:

|  |
| --- |
| {"Result":"Y","Msg":"OK"} |

失敗返回結果示例:

|  |
| --- |
| {"Result":"N","Msg":"工單形態,不可為空,FB/MB "} |

### 2.2 刪除工單資料

請求參數說明:

|  |  |  |
| --- | --- | --- |
| **參數** | **資料類型** | **說明** |
| Option | varchar(50) | 操作標識DelWorkOrder |
| WorkOrderNo | varchar(100) | 工單編號,不可為空 |

請求參數格式:**JSON**

請求參數示例:

|  |
| --- |
| {"Option":"DelWorkOrder","WorkOrderNo":"WON00001"} |

成功返回結果:

|  |
| --- |
| {"Result":"Y","Msg":"OK"} |

失敗返回結果示例:

|  |
| --- |
| {"Result":"N","Msg":"工單編號不存在"} |

## 3.盤點單資料

請求參數說明:

|  |  |  |
| --- | --- | --- |
| **參數** | **資料類型** | **說明** |
| Option | varchar(50) | 操作標識AddCheckSheet |
| SheetNo | varchar(100) | 盤點單號,不可為空 |
| ItemNo | int | 盤點單項次,不可為空 |
| FormDate | varchar(10) | 盤點日期,不可為空,YYYY/MM/DD |
| PartNo | varchar(100) | 料件編號,不可為空 |
| StoreNo | varchar(50) | 倉庫,可為空 |
| Units | varchar(5) | 單位,可為空 |
| StkQty | decimal(18,4) | 賬面數量,不可為空 |

請求參數格式:**JSON**

請求參數示例:

|  |
| --- |
| {"Option":" AddCheckSheet","Details":[{"SheetNo":"CTN2107001", "ItemNo":1, "FormDate":"2021/07/31", "PartNo":"MT001", "StoreNo":"WH001", "Units":"KG", "StkQty":600}, {"SheetNo":"CTN2107001", "ItemNo":2, "FormDate":"2021/07/31", "PartNo":"MT002", "StoreNo":"WH001", "Units":"KG", "StkQty":800}]} |

成功返回結果:

|  |
| --- |
| {"Result":"Y","Msg":"OK"} |

失敗返回結果示例:

|  |
| --- |
| {"Result":"N","Msg":"料件編號MT001不存在"} |

## 4.工單機器工時資料

請求參數說明:

|  |  |  |
| --- | --- | --- |
| **參數** | **資料類型** | **說明** |
| Option | varchar(50) | 操作標識QueryWorkTime |
| StartDate | varchar(10) | 開始日期,不可為空,YYYY/MM/DD |
| EndDate | varchar(10) | 截止日期,不可為空,YYYY/MM/DD |

請求參數格式:**JSON**

請求參數示例:

|  |
| --- |
| {"Option":" AddCheckSheet","StartDate":"2021/07/08","EndDate":"2021/07/09"} |

返回結果格式:**JSON**

成功返回結果示例:

|  |
| --- |
| {"Result":"Y","Msg":"OK","Details":[{"ItemNo":1,"WorkOrderNo":"A11180110001","FormDate":"2021/07/08","DataType":"1","DataValue":23.5},{"ItemNo":2,"WorkOrderNo":"A11180110001","FormDate":"2021/07/08","DataType":"3","DataValue":15}]} |

成功結果參數說明:

|  |  |  |
| --- | --- | --- |
| **參數** | **資料類型** | **說明** |
| ItemNo | int | 流水號 |
| WorkOrderNo | varchar(100) | 工單編號 |
| FormDate | varchar(10) | 生產日期,YYYY/MM/DD |
| DataType | varchar(2) | 工時類別(1.人工 2.機器 3.用電(度數) |
| DataValue | decimal(10,2) | 人工&機器小時/用電度數 |

失敗返回結果示例:

|  |
| --- |
| {"Result":"N","Msg":"查詢日期內無數據"} |